

Serial No.: 10/092,768

IN THE SPECIFICATION:

Please replace paragraph [0021] with the following amended paragraph:

[0021] The top view according to Figure 2 also shows that front side 45 of blade plate 11 does not run parallel to middle axis 27 but rather forms an acute angle with it which opens from face side 41 in the direction toward shaft 5 and preferably is in a range from 4° to 8°, in particular approximately 6°. As a result of this acute angle, during machining of a workpiece, a flow of chips is ensured such that vibrations and oscillations are reduced to a minimum. Figure 2 also shows that cutter 19 of blade plate 11 is on a plane 60 that intersects middle axis 27.